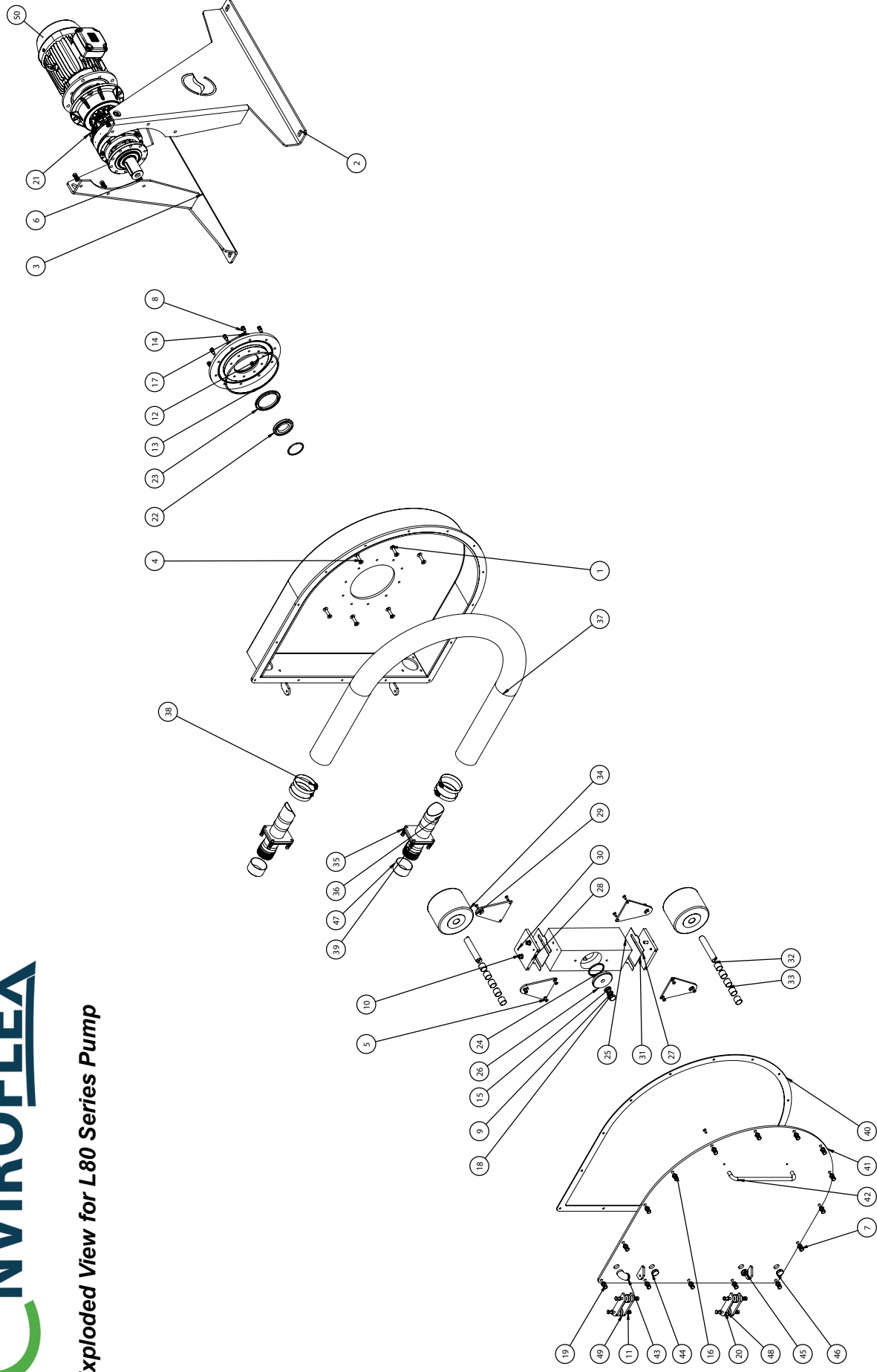




Exploded View for L80 Series Pump



L80 Series Pump Parts List

Item No.	Part Number	Description	* Weight (gramme) Per Unit	Qty.
1	L-80-PH-1	Housing Body	187658.33	1
2	L-80-F-L-1	Pump Frame Left	41936.39	1
3	L-80-F-R-1	Pump Frame Right	41936.37	1
4	LB-3230	Frame Mounting Screw		6
5	LB-3213	Roller Shaft and Roller Side Plate Screw		14
6	LW-5003	Flat Washer		6
7	LW-5103	Spring Washer		25
8	LW-5102	Spring Washer		22
9	LW-5104	Spring Washer		1
10	LN-4003	Nut		10
11	LN-4002	Nut		4
12	L-80-GB-MF-1	Gearbox Mounting Flange	15616.15	1
13	LS-6814	Rotor Spacer O Ring	34.11	1
14	LW-5002	Flat Washer		26
15	LW-5004	Flat Washer		1
16	LB-5003	Flat Washer		19
17	LB-3236	Gearbox Mounting Screw		10
18	LB-3243	Rotor Clamp Bolt		1
19	LB-3242	Front Cover Screw		15
20	LB-3274	Hinge Screw		4
21	L-80-Gearbox	Gearbox	48719.85	1
22	L-80-R-RS-1	Rotor Spacer	579.00	1
23	LS-6800	Drive Protection Seal	23.31	1
24	LS-6801	Rotor Clamp O Ring	6.12	2
25	L-80-R-1	Rotor	27573.15	1
26	L-80-R-RC-1	Rotor Clamp Washer	877.10	1
27	L-80-SH-1 / L-80-SH-2	Shim 0.6mm / Shim 1.0mm	106.08	A/R
28	L-80-ROL-M-1	Roller Mount	2768.59	2
29	L-80-ROL-SP-1	Roller Side Plate	1183.66	4
30	LD-7002	Roller Mount Dowel		4
31	LB-3282	Roller Mount Fixing		4
32	L-80-ROL-SH-1	Roller Shaft	865.89	2
33	L-80-ROL-B-1	Roller Bush	48.04	10
34	L-80-ROL-1	Roller	4519.05	2
35	L-80-HC-CS-1	Hose Connector Seal	24.97	2
36	L-80-HC-1	Hose Connector	2611.40	2
37**	L-80-NRH	Pump Hose - NATURAL RUBBER	11681.65	1
	L-80-NRH-FG	Pump Hose - NATURAL RUBBER (FOOD GRADE)	11681.65	1
	L-80-NIT-IND	Pump Hose - NITRILE (INDUSTRIAL)	11681.65	1
	L-80-NIT-FG	Pump Hose - NITRILE (FOOD GRADE)	11681.65	1
	L-80-EPDM	Pump Hose - EPDM	11681.65	1
	L-80-HYP	Pump Hose - HYPALON	11681.65	1
38**	LC-4021	Hose Clip	80.59	4
39	LB-3244	Hose Connector Screw		8
40	L-80-FC-DS-1	Front Door Seal	913.61	1
41	L-80-FC-1	Front Cover	91983.49	1
42	LH-4001	Handle	288.81	1
43	LT-5100S	Breather Elbow	101.92	1
44	LP-1001	Fill Plug	28.81	1
45	LT-5102	Sight Glass	32.68	1
46	LP-1002	Drain Plug	28.81	1
47	L-80-CON-CAP	Hose Connector Cap	36.55	2
48	L-80-56	Friction Hinge Washer	3.95	8
49	L-80-53	Hinge Link Plate	411.16	4
50	Motor	Motor		1

* 1 g = 0.0353 ounce / 0.00220 pound

** Recommended spares with 25 litres of Envirolube Lubricant.